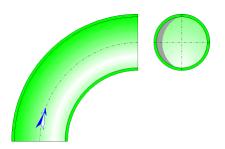


Smooth Bend Circular Cross-Section (IDELCHIK)



Model description:

This model of component calculates the head loss (pressure drop) of a bend smoothly curved whose cross-section is circular and constant. In addition, the flow is assumed fully developed and stabilized à the entrance bend.

Model formulation:

Hydraulic diameter (m):

$$D_h = D_0$$

Cross-section area (m^2) :

$$\mathsf{F}_0 = \pi \cdot \frac{\mathsf{D}_0^2}{4}$$

Length measured along the axis (m):

$$I = 2 \cdot \pi \cdot R_0 \cdot \frac{\delta}{360}$$

Mean velocity (m/s):

$$W_0 = \frac{Q}{F_0}$$

Mass flow rate (kg/s):

$$G = Q \cdot \rho$$

Fluid volume (m³):

$$V = F_0 \cdot I$$

Fluid mass (kg):

$$M = V \cdot \rho$$

Reynolds number:

$$Re = \frac{w_0 \cdot D_h}{v}$$

Relative roughness:

$$\overline{\Delta} = \frac{\Delta}{D_0}$$

■ Case of relative radius of curvature lower than 3 ($R_0/D_0 < 3$)

([1] diagram 6.1)

Coefficient of effect of the roughness:

$$k_{\Delta} = f\left(\frac{R_0}{D_0}, \text{Re}, \overline{\Delta}\right)$$

([1] diagram 6.1)

ullet 0.50 \leq R₀/D₀ \leq 0.55

.	Re		
Δ	3·10 ³ - 4·10 ⁴	> 4·10 ⁴	
0	1.0	1.0	
0 - 0.001	1.0	1 + $0.5 \cdot 10^3 \cdot \overline{\Delta}$	
> 0.001	1.0	1.5	

• $R_0/D_0 > 0.55$

Δ		Re	
	3·10 ³ - 4·10 ⁴	> 4·10 ⁴ - 2·10 ⁵	> 2·10 ⁵
0	1.0	1.0	1.0
0 - 0.001	1.0	$\lambda_{\scriptscriptstyle \Delta}$ / $\lambda_{\scriptscriptstyle sm}$	$1 + 10^3 \cdot \overline{\Delta}$
> 0.001	1.0	2.0	2.0

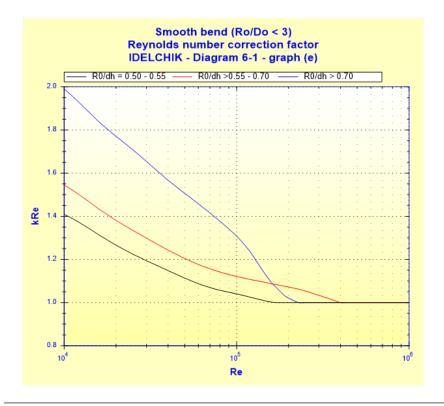
with:

 λ_{sm} : Darcy friction factor for hydraulically smooth pipe ($\bar{\Delta}$ = 0) at Re λ_{Δ} : Darcy friction factor for rough pipe ($\bar{\Delta}$ = Δ/D_h) at Re

Coefficient of effect of the Reynolds number (Re $\geq 10^4$):

$$k_{\text{Re}} = f\left(\text{Re}, \frac{R_0}{D_h}\right)$$

([1] diagram 6.1)



Coefficient of effect of the angle:

 $\boxed{A1 = f(\delta)}$ ([1] diagram 6.1)

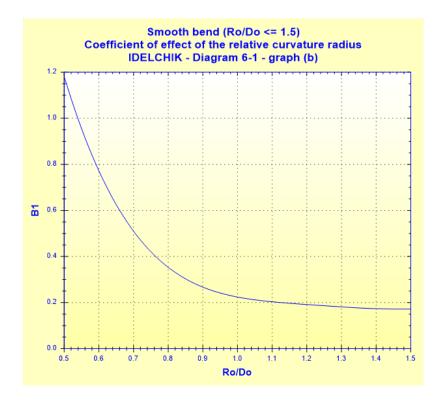


Coefficient of effect of the relative curvature radius:

$$B1 = f\left(\frac{R_0}{D_h}\right)$$

([1] diagram 6.1)

• $0.5 \le R_0/D_0 \le 1.5$



• $R_0/D_0 > 1.5$



Coefficient of effect of the relative elongation of the cross section:

([1] diagram 6.1)

Coefficient of local resistance:

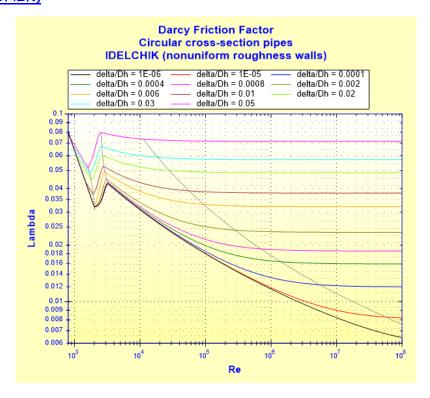
$$\zeta_{loc} = A1 \cdot B1 \cdot C1$$

([1] diagram 6.1)

Darcy friction factor:

$$\lambda = f\left(\text{Re}, \frac{\Delta}{D_h}\right)$$

See <u>Straight Pipe - Circular Cross-Section and Nonuniform Roughness Walls</u> (IDELCHIK)



Pressure loss friction factor:

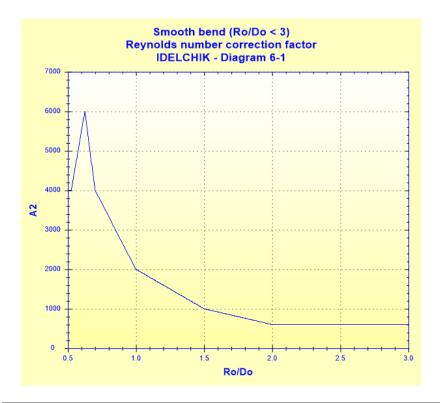
$$\zeta_{fr} = 0.0175 \cdot \delta \cdot \lambda \cdot \frac{R_0}{D_h}$$

([1] diagram 6.1)

Reynolds number correction factor that depends on the relative curvature radius:

$$A2 = f\left(\frac{R_0}{D_0}\right)$$
 ([1] diagram 6.1)

R_0/D_0	0.50 - 0.55	>0.55 - 0.70	>0.70 - 1.0	>1.0 - 2.0	>2.0
$A2 \times 10^{-3}$	4.0	6.0	4.0 - 2.0	1.0	0.6



Total pressure loss coefficient:

• Re $\geq 10^4$

$$\boxed{\zeta = k_{\Delta} \cdot k_{Re} \cdot \zeta_{loc} + \zeta_{fr}}$$
 ([1] diagram 6.1)

• $3.10^3 < \text{Re} < 10^4$

$$\zeta = \frac{A2}{Re} + \zeta_{loc} + \zeta_{fr}$$
 ([1] d

([1] diagram 6.1)

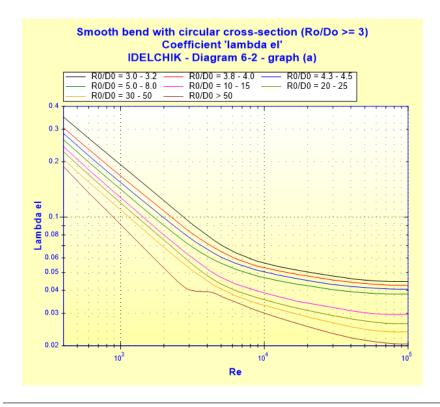
Straight length of equivalent pressure loss (m):

$$L_{eq} = \zeta \cdot \frac{D_0}{\lambda}$$

■ Case of relative radius of curvature greater than or equal to 3 ($R_0/D_0 \ge 3$) ([1] diagram 6.2)

Friction factor smooth wall:

$$\lambda_{el} = f\left(\text{Re}, \frac{R_0}{D_0}\right)$$
 ([1] diagram 6.2)



Roughness correction factor:

$$C_f = \frac{\lambda_r}{\lambda_s}$$

([2] equation 9.3)

with:

 λ_r : Darcy friction factor for rough pipe ($\overline{\Delta}$ = Δ/D_h) at Re

 $\lambda_{\rm s}$: Darcy friction factor for hydraulically smooth pipe ($\bar{\Delta}$ = 0) at Re

Pressure loss coefficient:

$$\zeta = 0.0175 \cdot \delta \cdot \lambda_{el} \cdot C_f \cdot \frac{R_0}{D_h}$$

([1] diagram 6.2 & [2] equation 9.3)

Straight length of equivalent pressure loss (m):

$$L_{eq} = \zeta \cdot \frac{D_0}{\lambda_{el}}$$

Total pressure loss (Pa):

$$\Delta P = \zeta \cdot \frac{\rho \cdot W_0^2}{2}$$

([1] diagram 6.1 - 6.2)

Total head loss of fluid (m):

$$\Delta H = \zeta \cdot \frac{{w_0}^2}{2 \cdot g}$$

Hydraulic power loss (W):

$$Wh = \Delta P \cdot Q$$

Symbols, Definitions, SI Units: Bend hydraulic diameter (m) Dh Dο Bend internal diameter (m) Fo Cross-sectional area (m²) Length measured along the axis (m) R_0 Radius of curvature (m) Curvature angle (°) δ Q Volume flow rate (m³/s) Mean velocity (m/s) W٥ G Mass flow rate (kg/s) ٧ Fluid volume (m³) M Fluid mass (kg) Re Reynolds number () Absolute roughness of walls (m) Δ $\bar{\Delta}$ Relative roughness of walls () Coefficient that allows for the effect of the roughness k_{Λ} Coefficient that allows for the effect of the Reynolds number **K**Re **A**1 Coefficient that allows for the effect of the angle Coefficient that allows for the effect of the relative curvature radius B1 C1 Coefficient that allows for the effect of the relative elongation of the cross section Coefficient of local resistance () ζloc Darcy friction coefficient () λ Pressure loss friction factor () ζ_{fr} Total pressure loss coefficient (based on the mean velocity in the bend) ζ () Straight length of equivalent pressure loss (m) Leg Friction coefficient () λel C_{f} Roughness correction factor () ΔP Total pressure loss (Pa)

Validity range:

ρ

ν

g

∆H Wh

- stabilized flow upstream bend
- length of the straight section downstream: $\geq 10 \ D_0$

Total head loss of fluid (m)

Fluid kinematic viscosity (m²/s)

Gravitational acceleration (m/s^2)

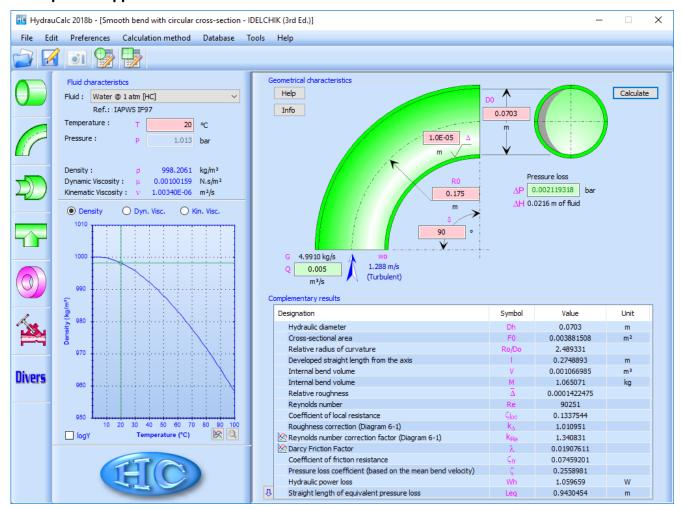
Hydraulic power loss (W)

Fluid density (kg/m³)

- curvature angle: 0 to 180°
- \blacksquare case of relative radius of curvature lower than 3 (R0/D0 < 3)
 - flow regime: $Re \ge 3.10^3$
- case of relative radius of curvature greater than or equal to 3 ($R_0/D_0 \ge 3$)

flow regime: $400 \le \text{Re} \le 10^5$ for Reynolds number 'Re' lower than 400 or greater than 10^5 , the coefficient ' λ_{el} ' is linearly extrapolated.

Example of application:



References:

- [1] Handbook of Hydraulic Resistance, 3rd Edition, I.E. Idelchik
- [2] Internal Flow System, Second Edition, D.S. Miller

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