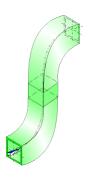


S-shaped Bends (with flow in one plane) Rectangular Cross-Section (IDELCHIK)



Model description:

This model of component calculates the head loss (pressure drop) of S-shaped bends (with flow in one plane) whose cross-section is rectangular and constant. In addition, the flow is assumed fully developed and stabilized upstream of the first bend.

Model formulation:

Hydraulic diameter (m):

$$D_h = \frac{2 \cdot a_0 \cdot b_0}{a_0 + b_0}$$

([1] diagram 6-1)

Cross-section area (m²):

$$\mathsf{F}_0 = \mathsf{a}_0 \cdot \mathsf{b}_0$$

Total length measured along the axis (m):

$$I = 2 \cdot \left(2 \cdot \pi \cdot R_0 \cdot \frac{\delta}{360}\right) + I_{el}$$

Mean velocity (m/s):

$$W_0 = \frac{Q}{F_0}$$

Mass flow rate (kg/s):

$$G = Q \cdot \rho$$

Fluid volume (m3):

$$V = F_0 \cdot I$$

Fluid mass (kg):

$$M = V \cdot \rho$$

Reynolds number:

$$Re = \frac{W_0 \cdot D_h}{v}$$

Relative roughness:

$$\overline{\Delta} = \frac{\Delta}{D_h}$$

■ Case of relative radius of curvature lower than 3 ($R_0/b_0 < 3$) ([1] diagram 6-1)

Coefficient of effect of the roughness:

$$k_{\Delta} = f\left(\frac{R_0}{b_0}, \text{Re}, \overline{\Delta}\right)$$

([1] diagram 6-1)

ullet 0.50 $\leq R_0/b_0 \leq 0.55$

.	Re		
Δ	3·10 ³ - 4·10 ⁴	> 4·10 ⁴	
0	1.0	1.0	
0 - 0.001	1.0	$1 + 0.5 \cdot 10^3 \cdot \overline{\Delta}$	
> 0.001	1.0	1.5	

 \bullet R₀/b₀ > 0.55

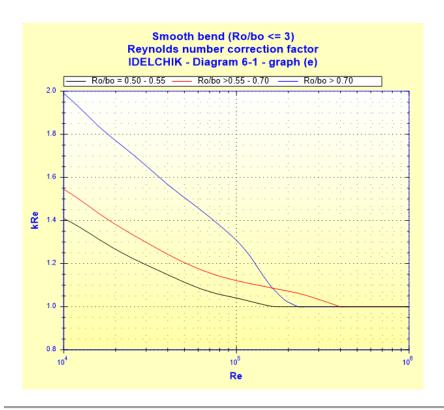
.		Re	
Δ	3·10 ³ - 4·10 ⁴	> 4·10 ⁴ - 2·10 ⁵	> 2·10 ⁵
0	1.0	1.0	1.0
0 - 0.001	1.0	$\lambda_{\scriptscriptstyle \Delta}$ / $\lambda_{\scriptscriptstyle { m sm}}$	$1 + 10^3 \cdot \overline{\Delta}$
> 0.001	1.0	2.0	2.0

with:

 λ_{sm} : Darcy friction factor for hydraulically smooth pipe ($\bar{\Delta}$ = 0) at Re λ_{Δ} : Darcy friction factor for rough pipe ($\bar{\Delta}$ = Δ/D_h) at Re

Coefficient of effect of the Reynolds number (Re $\geq 10^4$):

$$k_{Re} = f\left(Re, \frac{R_0}{b_0}\right)$$
 ([1] diagram 6-1)



Coefficient of effect of the angle:

$$\boxed{A1 = f(\delta)} \qquad ([1] \text{ diagram 6-1})$$

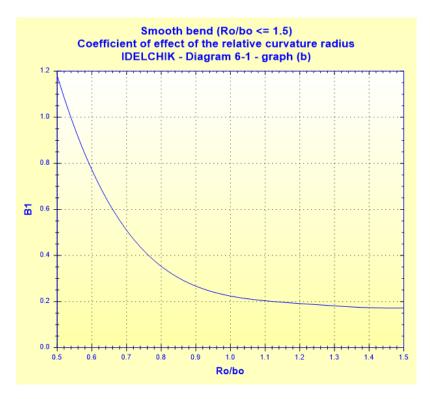


Coefficient of effect of the relative curvature radius:

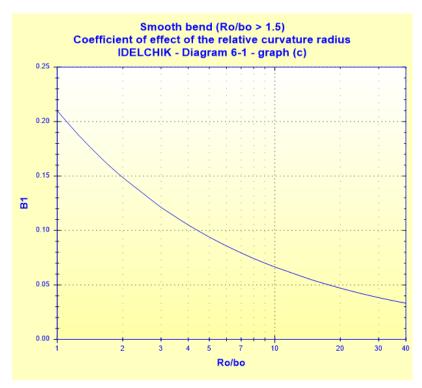
$$B1 = f\left(\frac{R_0}{b_0}\right)$$

([1] diagram 6-1)

• $0.5 \le R_0/b_0 \le 1.5$



• $R_0/b_0 > 1.5$



Coefficient of effect of the relative elongation of the cross section:

$$\spadesuit$$
 $a_0 \ge b_0$

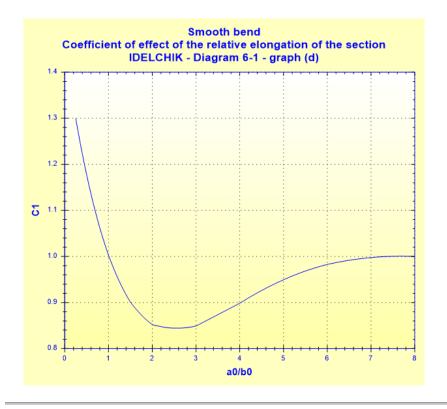
$$C1 = f\left(\frac{a_0}{b_0}\right)$$

([1] diagram 6-1)

 $igoplus a_0 < b_0$

$$C1 = f\left(\frac{b_0}{a_0}\right)$$

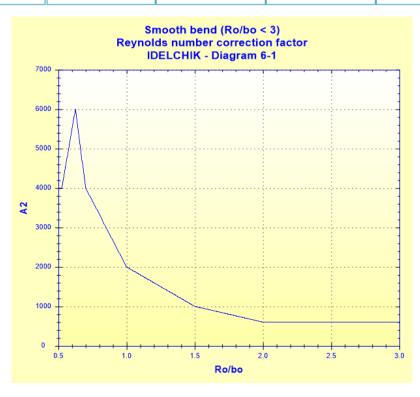
([1] diagram 6-1)



Reynolds number correction factor that depends on the relative curvature radius:

$$A2 = f\left(\frac{R_0}{b_0}\right)$$
 ([1] diagram 6-1)

	R ₀ /b ₀	0.50 - 0.55	>0.55 - 0.70	>0.70 - 1.0	>1.0 - 2.0	>2.0
ſ	$A2 \times 10^{-3}$	4.0	6.0	4.0 - 2.0	1.0	0.6



Pressure loss coefficient (without friction):

 \bullet Re $\geq 10^4$

$$\zeta'_{loc} = k_{\Delta} \cdot k_{Re} \cdot A1 \cdot B1 \cdot C1$$
 ([1] diagram 6-1)

• $3.10^3 < \text{Re} < 10^4$

$$\zeta'_{loc} = \frac{A2}{Re} + A1 \cdot B1 \cdot C1$$
 ([1] diagram 6-1)

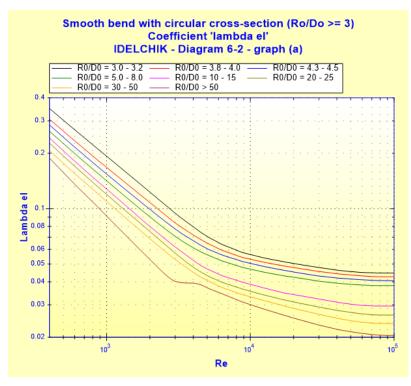
■ Case of relative radius of curvature greater than or equal to 3 ($R_0/b_0 \ge 3$) ([1] diagram 6-2)

Total friction factor with smooth wall:

• $4 \cdot 10^2 \le \text{Re} < 10^5$

$$\lambda_{el} = f\left(\text{Re}, \frac{R_0}{D_0}\right)$$

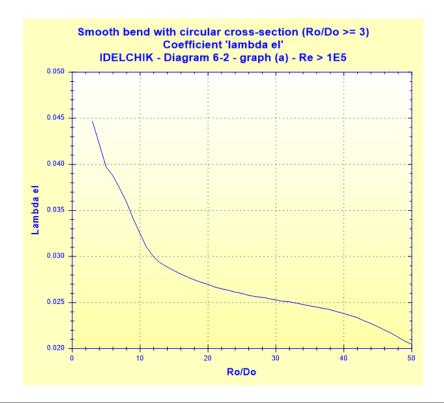
([1] diagram 6-2)



• Re $\geq 10^5$

$$\lambda_{el} = f\left(\frac{R_0}{D_0}\right)$$

([1] diagramme 6-2)



Estimation of the coefficient of local resistance

$$\zeta'_{loc} = (\lambda_{el} - \lambda_{s}) \cdot \frac{2 \cdot \pi \cdot R_{0} \cdot \delta / 360}{D_{h}}$$

with:

 λ_{s} : Darcy friction factor for hydraulically smooth pipe ($\overline{\Delta}$ = 0) at Re

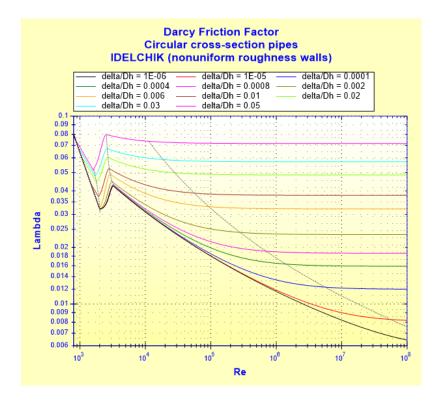
■ Case of the S-shaped Bends ([1] diagram 6-18)

Darcy friction factor:

See <u>Straight Pipe - Rectangular Cross-Section and Nonuniform Roughness</u> <u>Walls (IDELCHIK)</u>

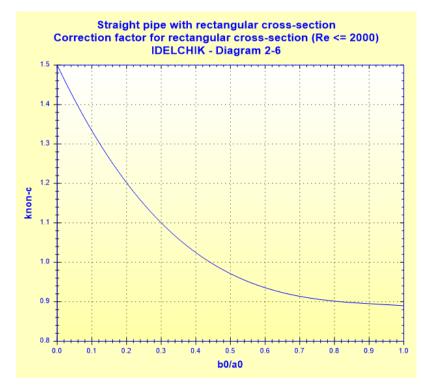
■ Darcy friction factor for circular cross-section

$$\lambda_{circ} = f\left(\text{Re}, \frac{\Delta}{D_h}\right)$$

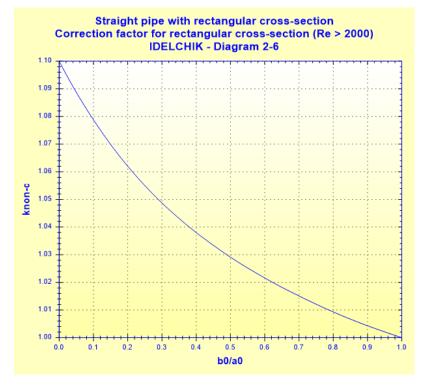


■ Correction for Darcy friction factor for noncircular cross-section

• laminar flow (Re \leq 2000):



ullet turbulent flow (Re > 2000):



■ Darcy friction factor for rectangular cross-section

$$\lambda_{rect} = \lambda_{circ} \cdot k_{non-c}$$
 ([1] diagram 2-6)

Pressure loss friction factor:

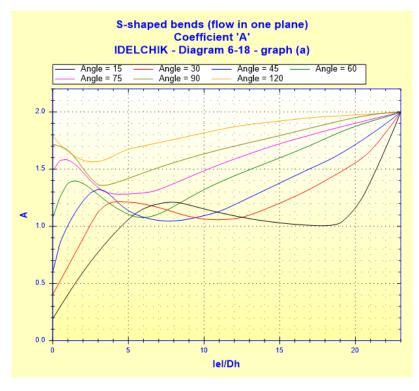
$$\boxed{\zeta_{fr} = \lambda \cdot \left[2 \cdot \left(0.0175 \cdot \delta \cdot \frac{R_0}{D_h} \right) + \frac{I_{el}}{D_h} \right]}$$

([1] diagram 6-18)

Interaction correction factor:

$$A = f\left(\frac{L_{el}}{D_h}, \delta\right)$$

([1] diagram 6-18 graph a)



Total pressure loss coefficient (based on the mean velocity in the bends):

$$\boxed{\zeta = A \cdot \zeta'_{loc} + \zeta_{fr}}$$
 ([1] diagram 6-18)

Total pressure loss (Pa):

$$\Delta P = \zeta \cdot \frac{\rho \cdot W_0^2}{2}$$
 ([1] diagram 6-18)

Total head loss of fluid (m):

$$\Delta H = \zeta \cdot \frac{w_0^2}{2 \cdot g}$$

Hydraulic power loss (W):

$$Wh = \Delta P \cdot Q$$

Straight length of equivalent pressure loss (m):

$$L_{eq} = \zeta \cdot \frac{D_h}{\lambda_{rect}}$$

Symbols, Definitions, SI Units:

Rectangular cross-section width (m) a_0

 b_0 Rectangular cross-section height (m)

Bend hydraulic diameter (m) Dh

Cross-sectional area (m²) Fo

Total length measured along the axis (m)

 R_0 Radius of curvature (m)

Curvature angle of each bend (°) δ

Volume flow rate (m³/s) Q

Mean velocity (m/s) W٥

G Mass flow rate (kg/s)

V Fluid volume (m³)

M Fluid mass (kg)

Re Reynolds number ()

Absolute roughness of walls (m) Δ

 $\bar{\Delta}$ Relative roughness of walls ()

Coefficient that allows for the effect of the roughness () k_{Λ}

Coefficient that allows for the effect of the Reynolds number () **K**Re

A1 Coefficient that allows for the effect of the angle ()

B1 Coefficient that allows for the effect of the relative curvature radius ()

C1 Coefficient that allows for the effect of the relative elongation of the cross section ()

A2 Reynolds number correction factor that depends on the relative curvature radius ()

ζ'loc Coefficient of local resistance ()

Darcy friction coefficient for circular cross-section () λ_{circ}

Correction for Darcy friction factor for noncircular cross-section () K_{non-c} Darcy friction coefficient for rectangular cross-section () λ_{rect} Friction coefficient () λel Pressure loss friction factor () ζ_{fr} Interaction correction factor () Α Total pressure loss coefficient (based on the mean velocity in the bend) ζ () $\Delta \mathsf{P}$ Total pressure loss (Pa) ΔH Total head loss of fluid (m) Wh Hydraulic power loss (W) Straight length of equivalent pressure loss (m) Leg Fluid density (kg/m³) ρ Fluid kinematic viscosity (m²/s) ν Gravitational acceleration (m/s^2) g

Validity range:

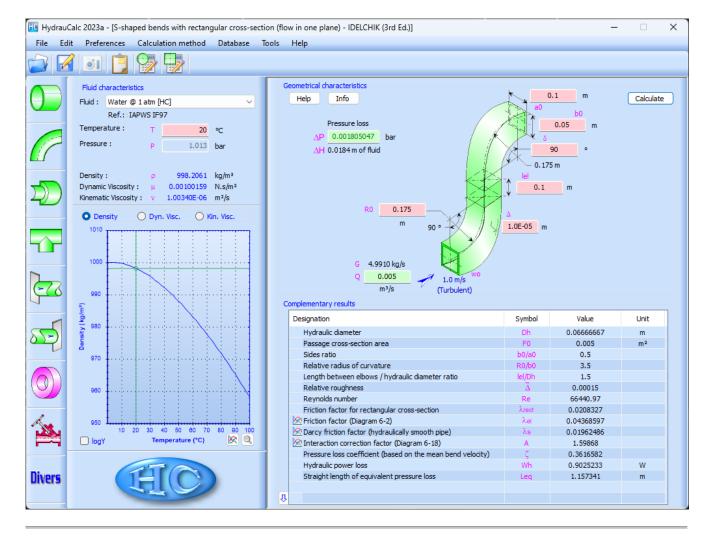
- stabilized flow upstream bend
- length of the straight section downstream: \geq 10 D_h
- relative radius of curvature: greater than or equal to 1 ($R_0/b_0 \ge 1$)
- curvature angle of one bend: between 0° and 180°

for ' δ ' angles less than 15° the pressure loss coefficient ' ζ ' is estimated by taking into account an interaction correction factor 'A' corresponding to that of an angle of 15°.

for ' δ ' angles greater than 120° the pressure loss coefficient ' ζ ' is estimated by taking into account an interaction correction factor 'A' corresponding to that of an angle of 120°.

- \blacksquare case of relative radius of curvature: lower than 3 (R₀/b₀ < 3)
 - flow regime: $Re \ge 3.10^3$
- \blacksquare case of relative radius of curvature: greater than or equal to 3 (R₀/b₀ \geq 3)
 - flow regime: $500 \le \text{Re} \le 38 \cdot 10^3$ for Reynolds number 'Re' lower than 500 or greater than $38 \cdot 10^3$, the coefficient ' λ_{el} ' is linearly extrapolated.

Example of application:



References:

[1] Handbook of Hydraulic Resistance, 3rd Edition, I.E. Idelchik

HydrauCalc Edition: June 2022

© François Corre 2022